



YourBag

your daily environmental friendly bag



The products



The document bags



MO4000

Vertical document bag with
adjustable strap on one side

Strap width: 4.8 Cm

Size: 28x36x8 Cm



MO4010

Vertical document bag with
adjustable strap on one side

Strap width: 4.8 Cm

Size: 36x26x8 Cm



MO4020

Vertical document bag with
shoulder strap

Strap width: 4.8 Cm

Size: 27x35x5 Cm

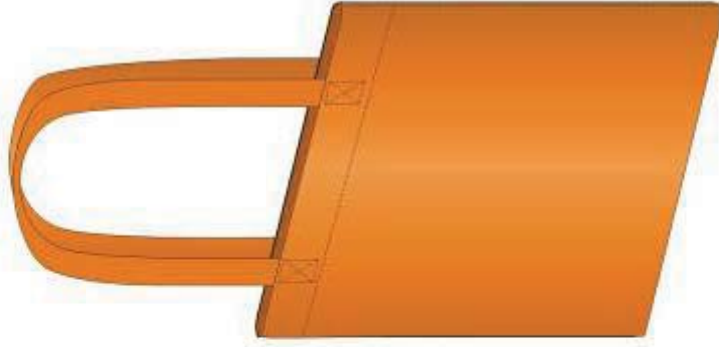
yourBag



The products



The flat shoppers



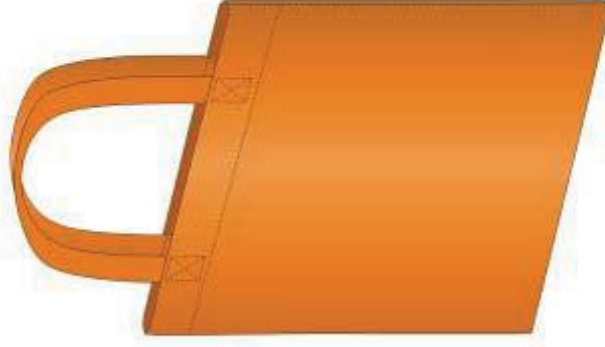
MO4030

Shopper with long handle

Strap width: 2.5 Cm

Strap length: 70 Cm

Size: 37x41 Cm



MO4040

Shopper with short handle

Strap width: 2.5 Cm

Strap length: 36 Cm

Size: 37x41 Cm



The products



The vertical shoppers



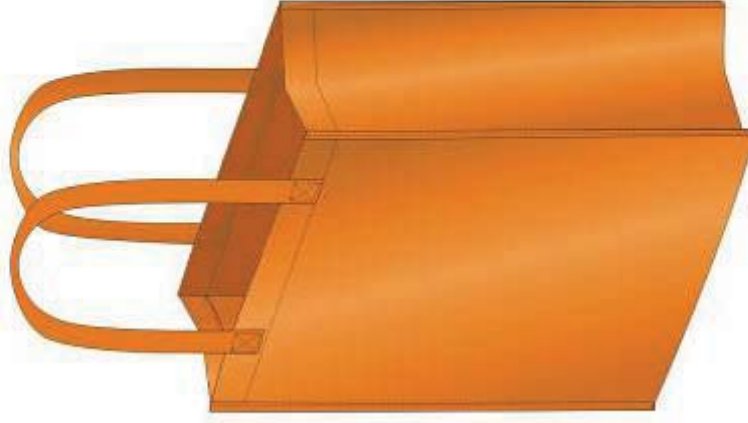
MO4050

Vertical shopper with long handle

Strap width: 2.5 Cm

Strap length: 36 Cm

Size: 40x32x9 Cm



MO4060

Large volume vertical shopper with long handle

Strap width: 2.5 Cm

Strap length: 36Cm

Size: 45x40x17 Cm

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The products



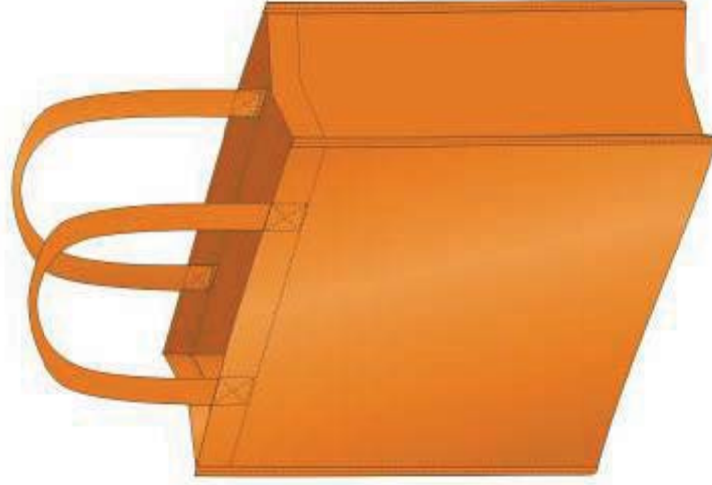
The horizontal shoppers



MO4070

Horizontal shopper with short handles

Strap width: 2.5 Cm
Strap length: 60 Cm
Size: 32x36x12 Cm



MO4080

Large volume horizontal shopper
with short handles

Strap width: 2.5 Cm
Strap length: 60Cm
Size: 32x42x16 Cm



MO4120

X Large volume horizontal shopper
with short handles

Strap width: 2.5 Cm
Strap length: 60Cm
Size: 32x42x24 Cm

yourBag



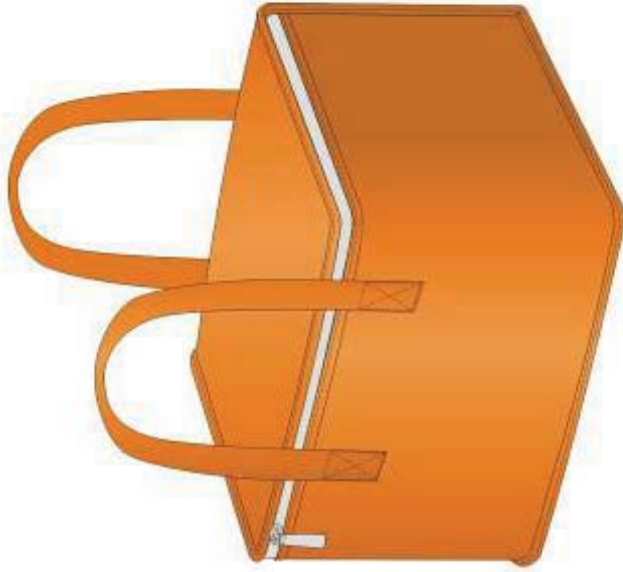
 The products

 The cooler bags



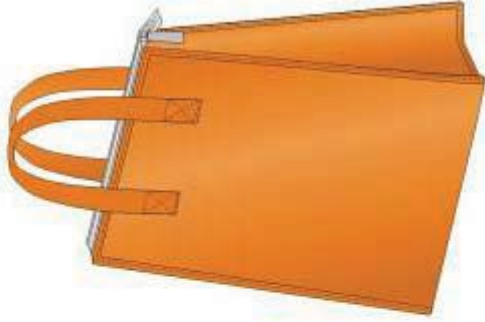
MO4090

Cooler bag with single strap
Strap width: 2.5 Cm
Strap length: 40 Cm
Size: 21x17x15 Cm



MO4100

Large volume cooler bag with 2 handles
Strap width: 2.5 Cm
Strap length: 70 Cm
Size: 32x22x24 Cm



MO4110

Shopper cooler bag with 2 handles
Strap width: 2.5 Cm
Strap length: 35 Cm
Size: 30x36x15 Cm



The products



The recycling bags



MO4130

Recycling trio bag with short handle
Bags assembled each other by velcro

Strap width: 2.5 Cm

Strap length: 42 Cm

Size each bag: 23x44x22 Cm

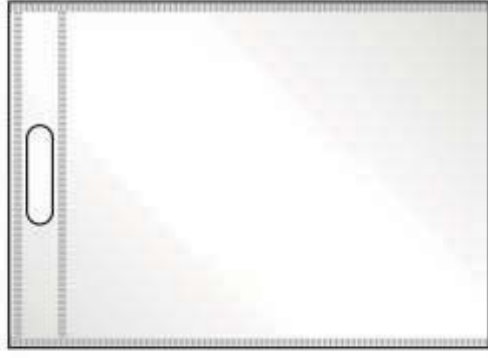
yourBag



The products

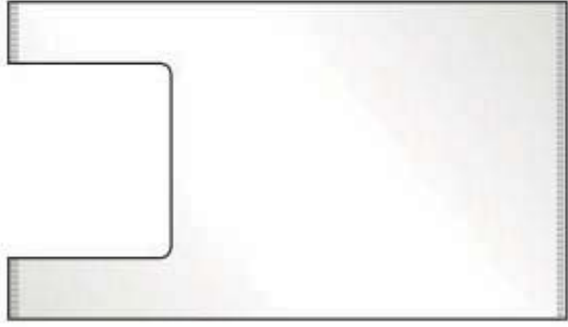


The heat sealed bags



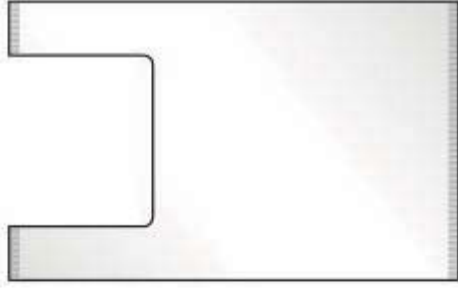
MO4170

Heat sealed non woven bag
Bag sizes: 47x35 Cm



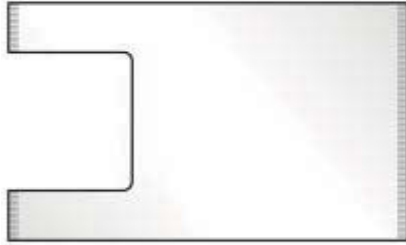
MO4160

Heat sealed non woven bag
Strap width: 6 Cm
Strap length: 16 Cm
Bag sizes: 39x32 Cm



MO4150

Heat sealed non woven bag
Strap width: 5 Cm
Strap length: 14 Cm
Bag sizes: 30x28 Cm



MO4140

Heat sealed non woven bag
Strap width: 4.5 Cm
Strap length: 12 Cm
Bag sizes: 27.5x24 Cm

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The materials

Polypropylene woven with lamination



The Polypropylene (PP) woven (W)
with shiny lamination
100 Gr/M2



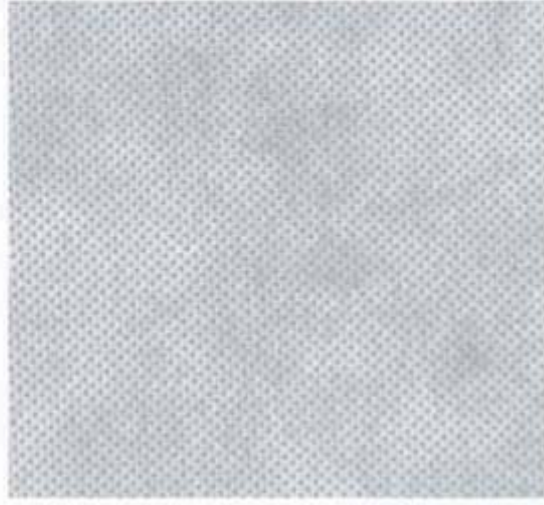
The Polypropylene (PP) woven(W)
with matt lamination
100 Gr/M2





The materials

Polypropylene non woven



The Polypropylene (PP)
non woven (NW)
without lamination
42 and 70 Gr/M2



The Polypropylene (PP)
non woven (NW)
without lamination
80 Gr/M2



The Polypropylene (PP)
non woven (NW)
without lamination
120 Gr/M2





The materials

Polypropylene non woven with metallic lamination



The Polypropylene (PP)
non woven (NW)
with matt
metallic lamination
80 Gr/M2



The Polypropylene (PP)
non woven (NW)
with shiny
metallic lamination
80 Gr/M2





The materials

Polypropylene non woven with lamination



The Polypropylene (PP)
non woven (NW)
with matt lamination
80 Gr/M2



The Polypropylene (PP)
non woven (NW)
with shiny lamination
80 Gr/M2





The materials

The natural cotton



The natural cotton
80 Gr/M2



The natural cotton
120 Gr/M2





The materials

The Polyethylene



The Polyethylene (PET)
120 Gr/M2
With mat lamination



The Polyethylene (PET)
150 Gr/M2
With mat lamination





The products with choice material



The document bags



MO4000



MO4010



MO4020



The materials available



PPW
shiny lamination



PPW
matt lamination



PPNW
without lamination



PPNW
matt lamination



PPNW
shiny lamination



PPNW
matt metallic lam.



PPNW
Shiny metallic lam.



PET
matt lamination

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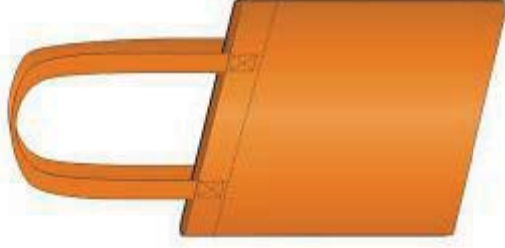




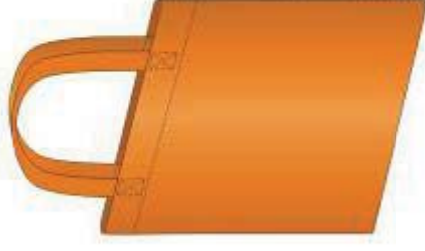
The products with choice material



The flat shoppers



MO4030



MO4040



The materials available



PPW
shiny lamination



PPW
matt lamination



PPNW
without lamination



PPNW
matt lamination



PPNW
shiny lamination



PPNW
matt metallic lam.



PPNW
Shiny metallic lam.



PET
matt lamination

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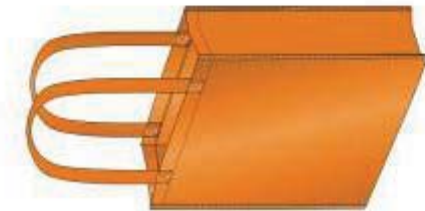




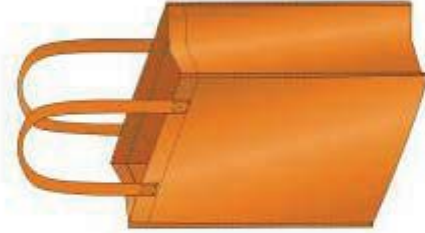
The products with choice material



The shoppers



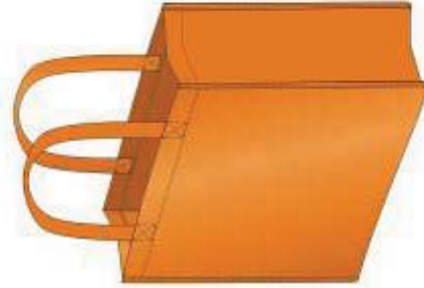
MO4050



MO4060



MO4070



MO4080



MO4120



The materials available



PPW
shiny lamination



PPW
matt lamination



PPNW
without lamination



PPNW
matt lamination



PPNW
shiny lamination



PPNW
matt metallic lam.



PPNW
Shiny metallic lam.



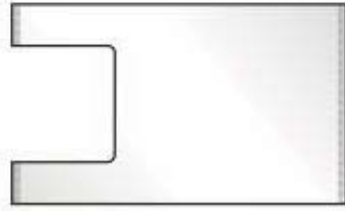
PET
matt lamination



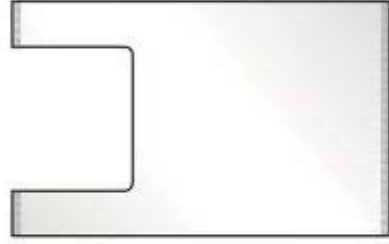
The products with choice material



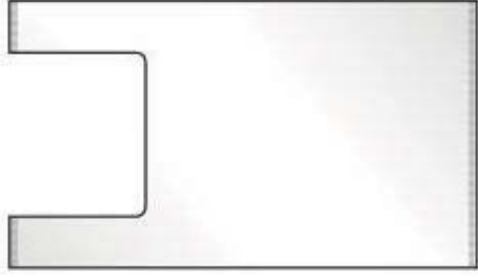
The heat sealed shoppers



MO4140



MO4150



MO4160



MO4170



The material available



The Polypropylene (PP)
non woven (NW)
without lamination
42 Gr/M2



The material available



The Polypropylene (PP)
non woven (NW)
without lamination
70 Gr/M2





The products with choice material



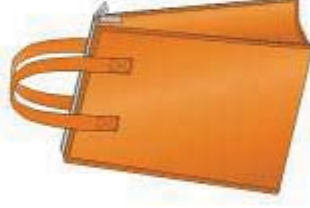
The cooler bags



MO4090



MO4100



MO4110



The materials available



PPW
shiny lamination



PPW
matt lamination



PPNW
matt lamination



PPNW
shiny lamination



PPNW
matt metallic lam.



PPNW
Shiny metallic lam.

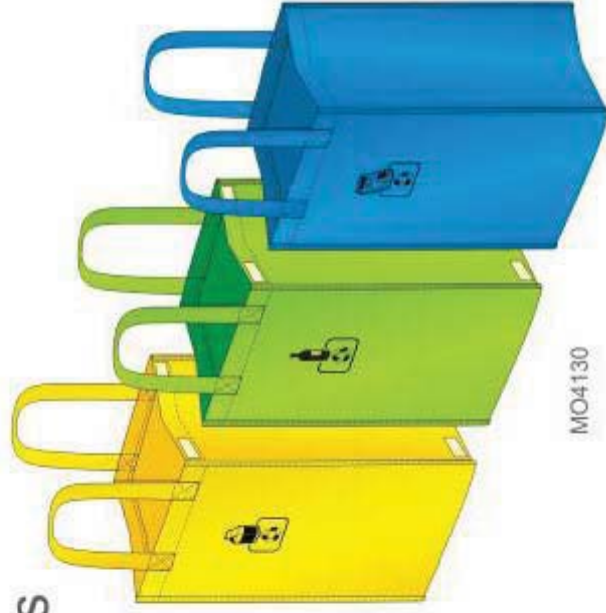




The products with choice material



The recycling bags



The materials available



PPW
shiny lamination



PPW
matt lamination

yourBag



The bag collection and the materials possible

	Cotton	Non Woven	Laminated non Woven	Metallic laminated non Woven	Laminated PP Woven	Laminated PET
MO4000						
MO4010						
MO4020						
MO4030						
MO4040						
MO4050						
MO4060						
MO4070						
MO4080						
MO4120						
MO4090						
MO4100						
MO4110						
MO4130						
MO4140						
MO4150						
MO4160						
MO4070						





The different possible executions



The handle



PP or nylon webbing



Non Woven



Non Woven
Self material



PP Woven
Self material

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The trimming(border)



PP or nylon webbing



Non Woven



Non Woven



Self material
PP Woven





The accessories

yourBag



Velcro closing



Zipper closing



Metalic press button closing



Plastic press button closing



Inside pocket 15x20CM



comfort tubes on handle



Card board reinforced base



Internal partition for bottles





The printing processes



Printing of the OPP foil



The foil is printed by rotative machine.
Each colour is printed by a roll called "plate"
Each plate can print a surface of 80x120 CM

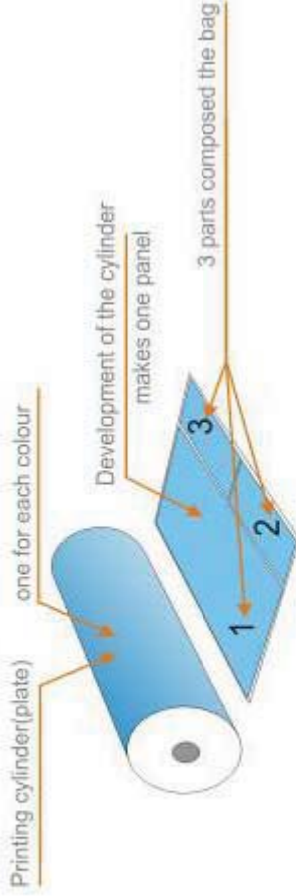
If all the panels composing a bag can be printed in the reference surface of 80 X120 Cm
one plate by colour will be enough to print the bag

If all the panels composing a bag (specially large sizes)cannot be printed in the
reference surface of 80 X120 Cm two plates by colour are necessary to print the bag



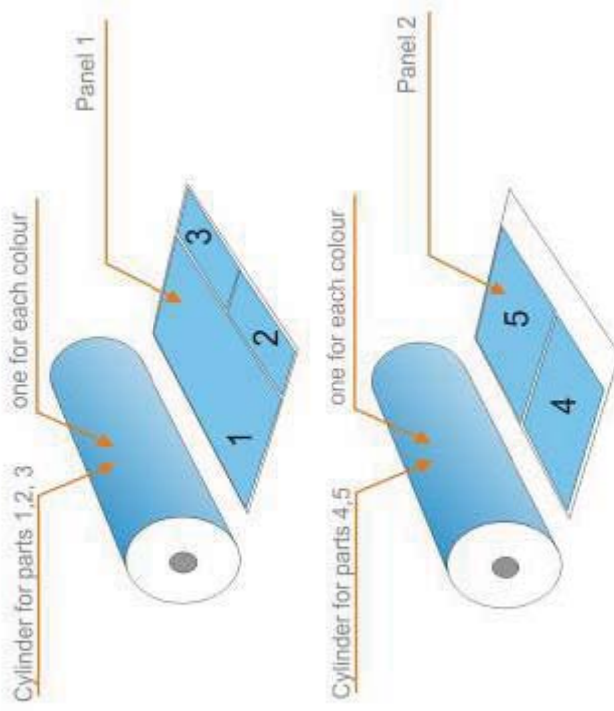
The printing processes

Printing of the OPP foil



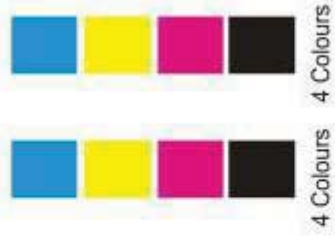
If all the pieces composing a bag can be print in one time

Only one panel by colours is needed



If all the pieces composing a bag cannot be print in one time

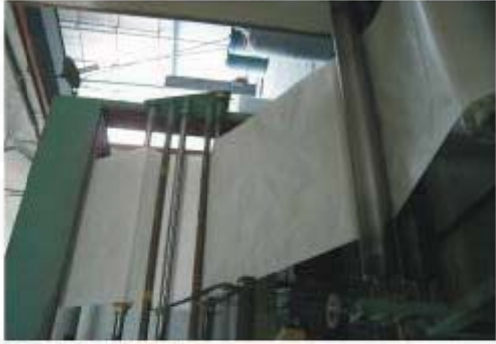
two panels by colours are needed





The printing processes

 Lamination of the OPP foil on the PP material woven or non woven



Stock of PP woven bobbins

The OPP printed film is laminated on the PP fabric.

Liquid glue is injected between the film and the fabric and pressed between 2 heated roles.

The lamination is done.



The printing processes



The silk printing



For PP non woven PET and natural cotton
Each panel is printed by hand
One silk screen is needed for each colour.
Each panel is dryied in free space

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The assembling



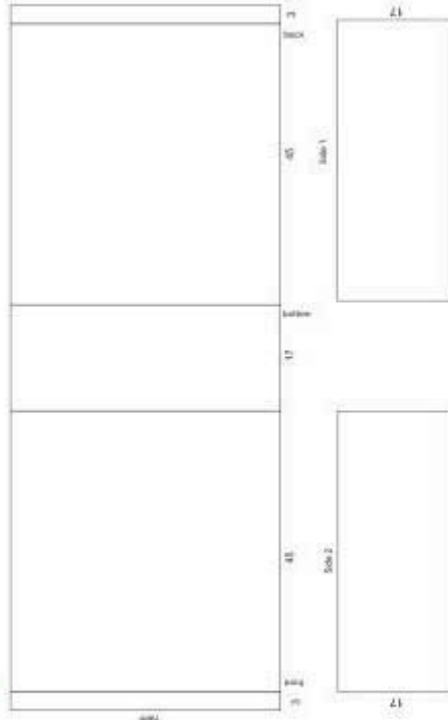
Each panel composing the bag is cut and prepared for stitching
All panels are stitched together in different operations
The finished bags are stored before expedition



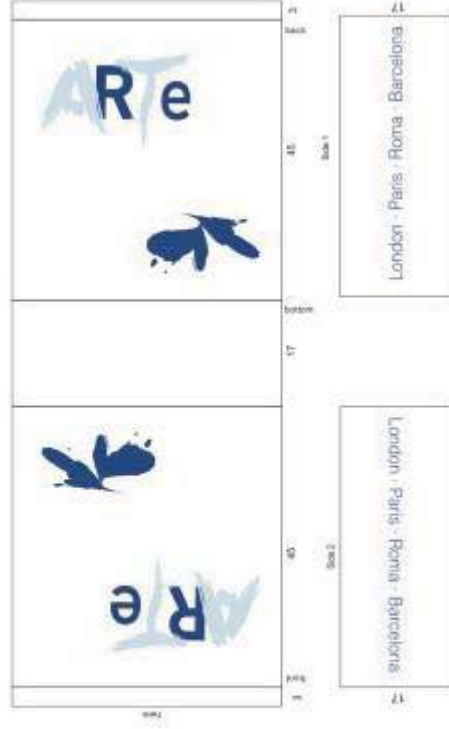
The needed artwork



Silk printing on non woven metallic lamination



Blank die cut



Colour art work



Printing

MO4060

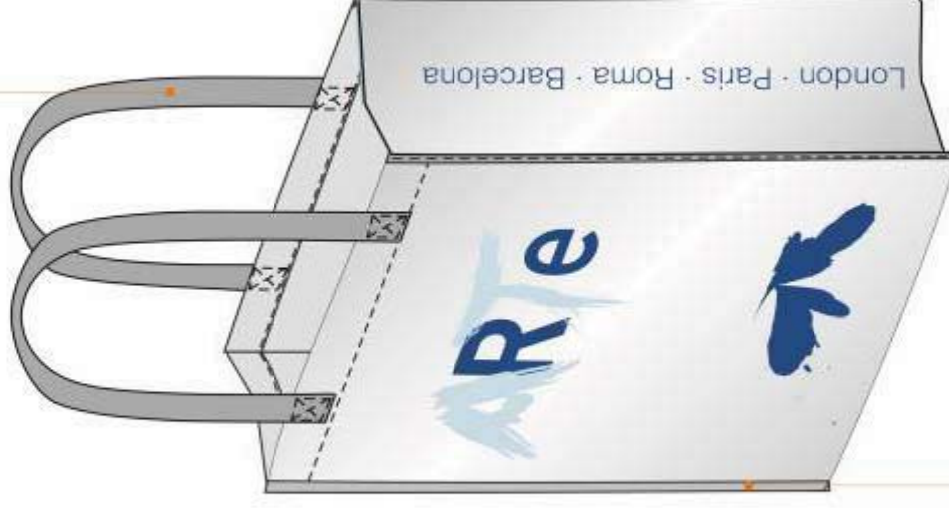


Bag Matt silver

Scale: 15%

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Matching grey webbing handle



Matching grey webbing border

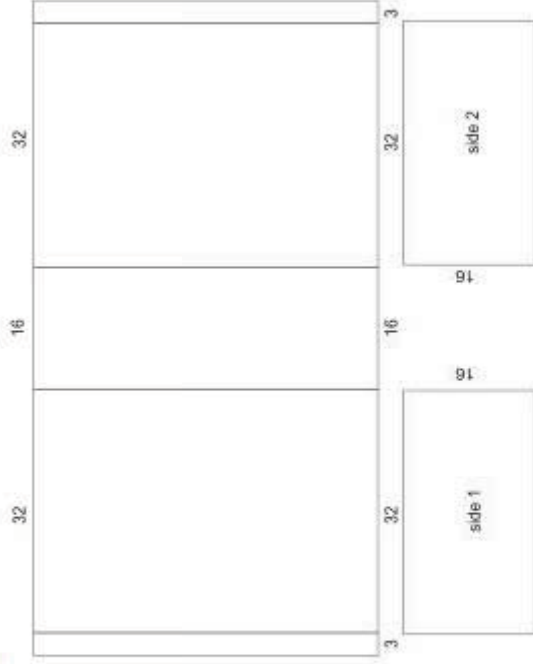




The needed artwork



4 Colours printing on PPW shiny lamination



Blank die cut

Colour art work



Black webbing handle



MO4080

Black webbing border

